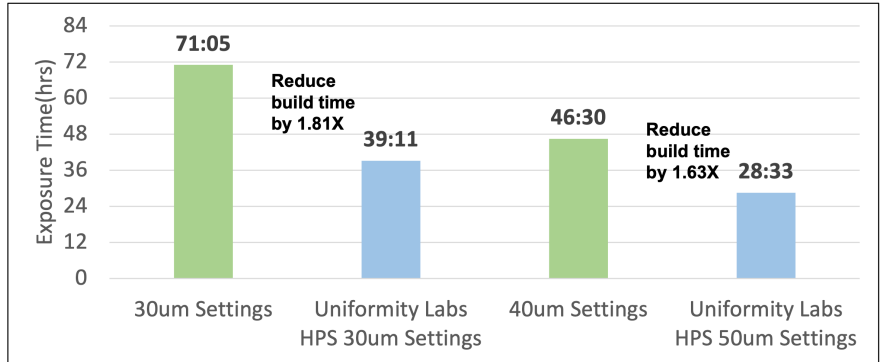
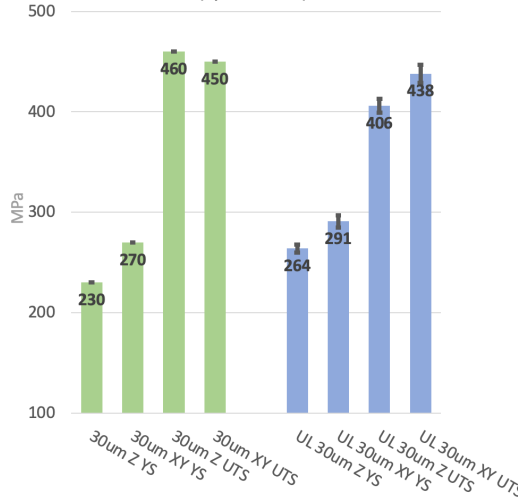


Total Build Time (hours)



Comparable of Better Mechanical Performance (as printed)

OEM 30um (spec sheet) vs. UL HPS 30um



Vertical Surface Roughness Ra (microns)	
OEM 30um (spec sheet)	7 – 9 um
Uniformity 30um	2.5 – 4.3 um

Average Density (%)	
OEM 30um (spec sheet)	≥ 99.8%
Uniformity 30um	99.9%

Elongation at Break (%)	
30um Z Direction	6%
30um XY Direction	10%
Uniformity 30um Z Direction	4%
Uniformity 30um XY Direction	7%

Comparable Mechanical Performance

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Component (Cam Tray) **POLIMOTOR** llc

Part printed by: **INCODEMA 3D**
ADDING TO THE FUTURE



One-Pager



Full Case Study